

5/03

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	22043
<b>Description:</b> Tube Assembly		<b>Part Number:</b>	D3298-005
<del>04.11.25</del> 04.10.13 Dwg: D3298 Rev. A1 PAGE 3		<b>Qty:</b>	5
		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty												
1	DC	Issue Traveler	SB	04.12.08	5												
2	GA	Cut tube to length as per Dwg D3298 Material: 6061-T6 (WW-T-700/6) tubing Ø0.375" x 0.035" wall (M6061T6T0.375W.035) M12852 Identify as D3298-005 005 Batch: M16391	SB	05/02/21	5												
3	GA	Bend tube as per template D3298-005T1 & Dwg D3298	SB	05/02/21	5												
4	GA	Flare end as per Dwg D3298. Ensure that sleeves and coupling are installed first Pick: <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>2</td> <td>AN818-6D</td> <td>Coupling Nut</td> <td>M16322</td> </tr> <tr> <td>2</td> <td>MS20819-6D</td> <td>Sleeve</td> <td>M16322</td> </tr> </tbody> </table>	Qty	Part Number	Description	Batch	2	AN818-6D	Coupling Nut	M16322	2	MS20819-6D	Sleeve	M16322	SB	05/02/21	5
Qty	Part Number	Description	Batch														
2	AN818-6D	Coupling Nut	M16322														
2	MS20819-6D	Sleeve	M16322														
5	QC5	Inspect work to Step 4	SB	05-02-21	5												
6	ST	Identify and Stock Identify with Part & Batch # using a Permanent Fine Point Marker	CL	05/02/23	5												
7	AC	Cost / part 47.84	SUF	05-02-24	5												
8	DC	Close W/O 47.84 Inspect Level 21	SB	05.03.10	5												

Rev	Date	Change	Revised By	Approved
A	04.09.02	New issue	KJ/JLM	

RELEASED  
 04.09.08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05/02/21	2	make template			SB 05/02/21			
05/02/21	3	scrap 2 piece wrong bend new part	SB 05/02/21	destroy & replace	SB 05/02/21	SB 05/02/21	SB 05/02/21	SB 05/02/21

Part No: D3298-005 PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ Date: 05/03/10

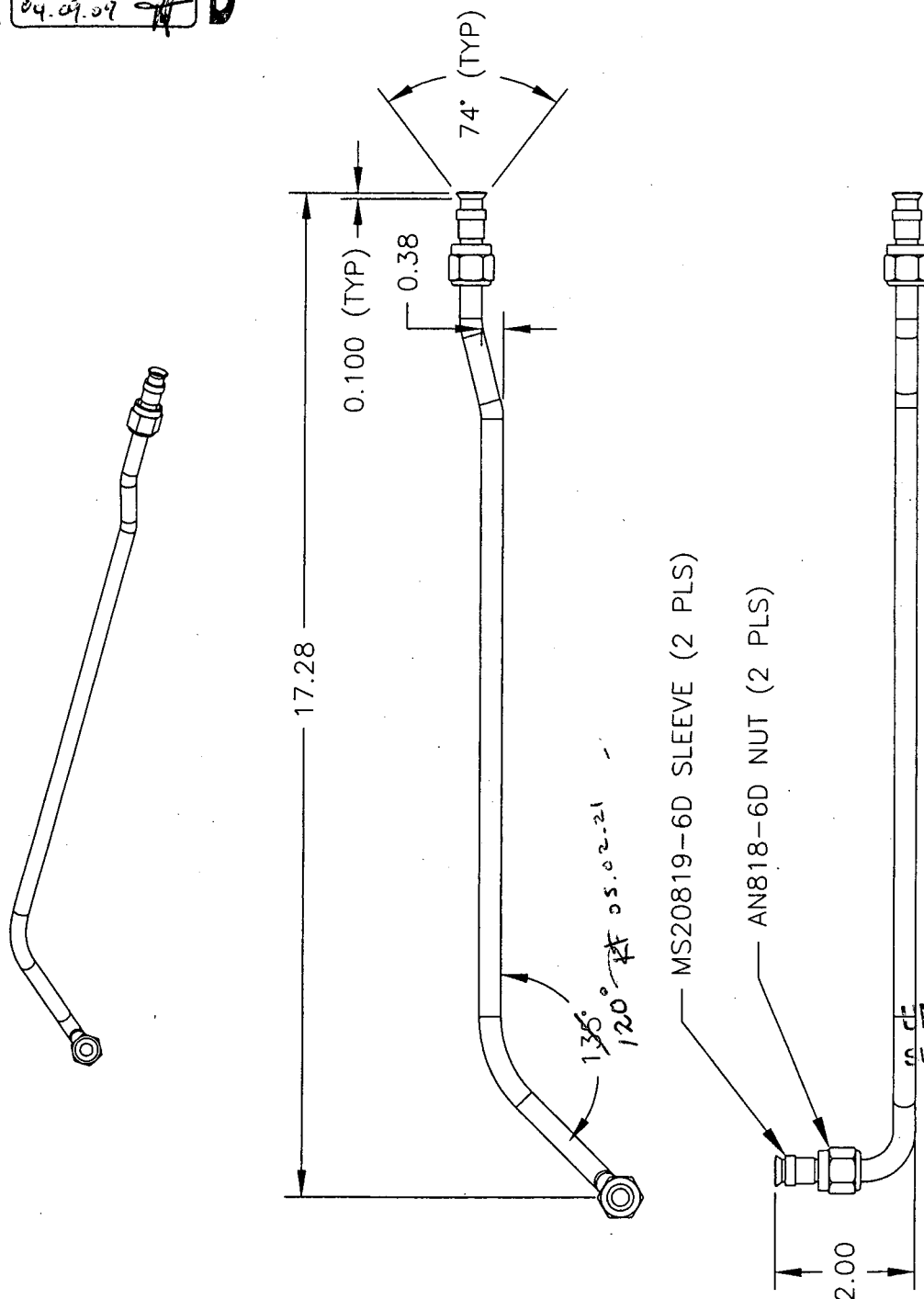
NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



DESIGN JH	DRAWN BY JH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED JH	APPROVED JH	DRAWING NO. D3298	REV. A SHEET 3 OF 7
DATE 04.07.06		TITLE TUBE ASSEMBLIES	SCALE NTS

RELEASED  
04.07.07



D3298-005

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 22043

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# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Dec 06, 2004  
11:09 am

Work Order No : 0022043  
Project Name : D3298-005  
Project For : WK503  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3298-005  
Description : Tube Assembly 23"  
Manufactured : Yes  
Amount Req'd : 5  
Amount Done : 0  
Start Date : 12-03-04  
Est Finish Date : 01-15-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Margin : 0.000%  
Actual Margin : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00